

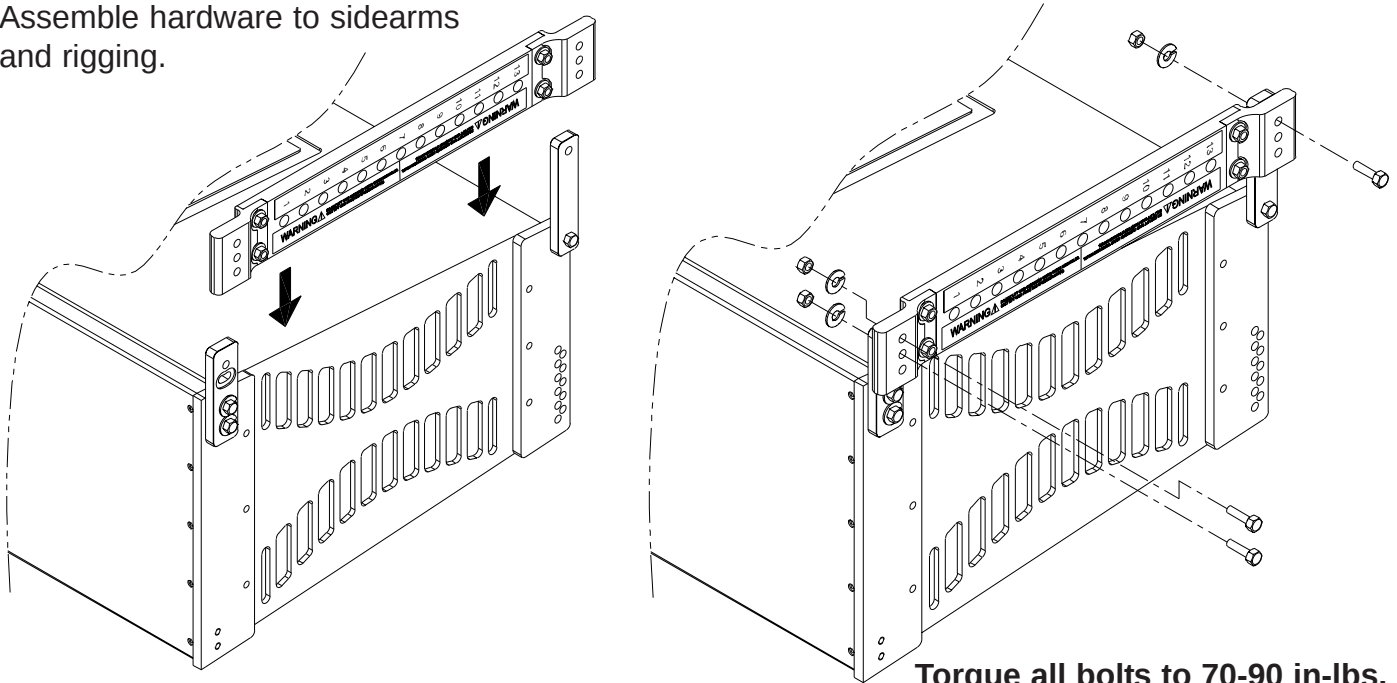


XLCi Series B2 (Install) Grid Assembly and Installation Instructions



Step 1:

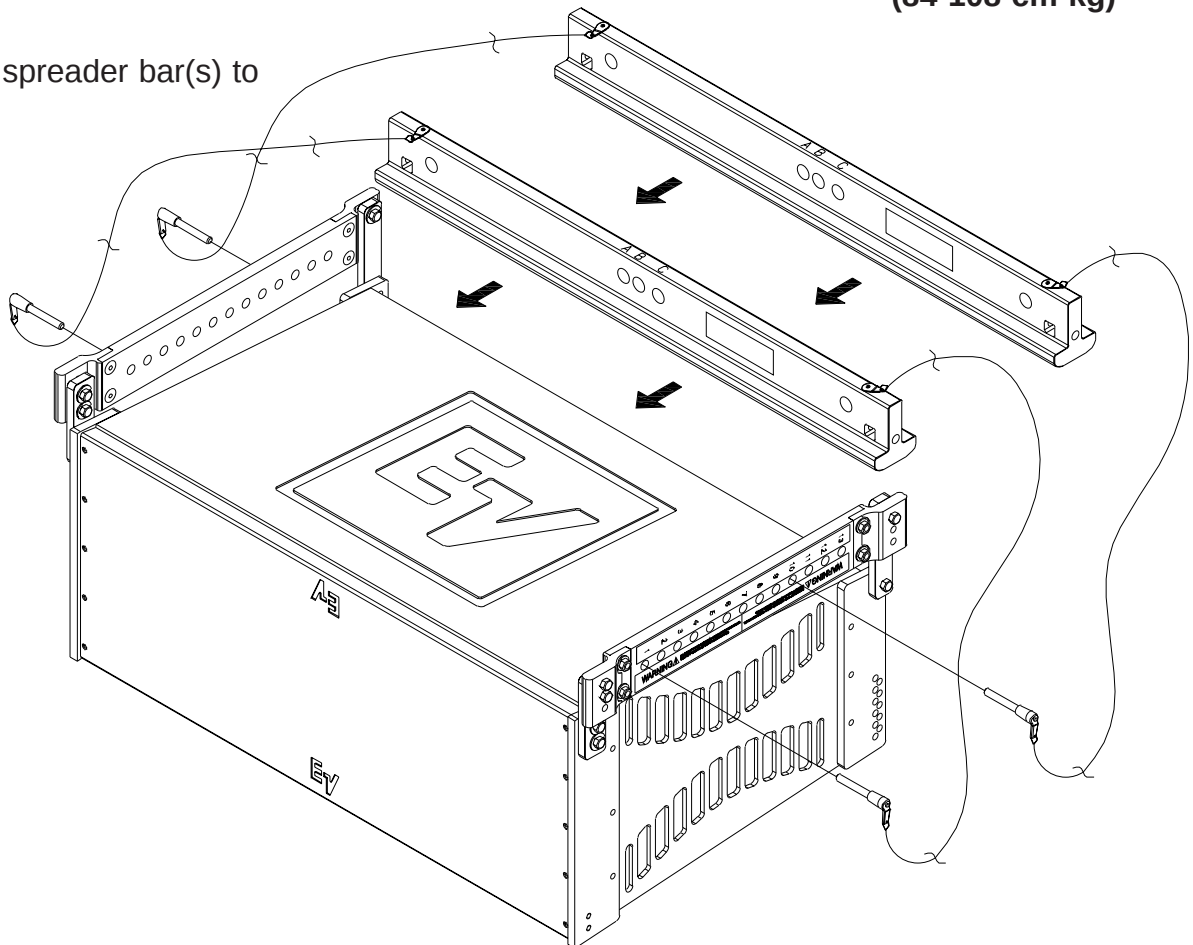
Assemble hardware to sidearms
and rigging.



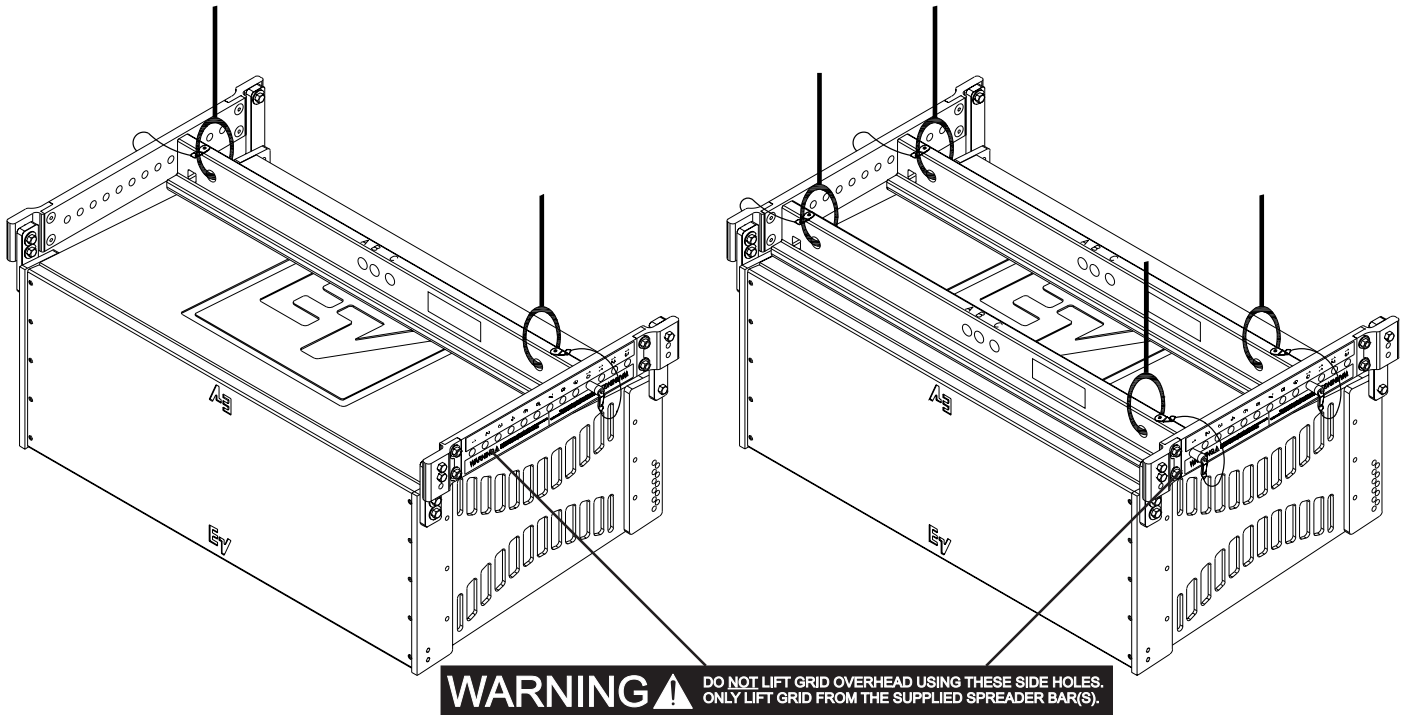
**Torque all bolts to 70-90 in-lbs.
(84-108 cm-kg)**

Step 2:

Assemble spreader bar(s) to
sidearms.



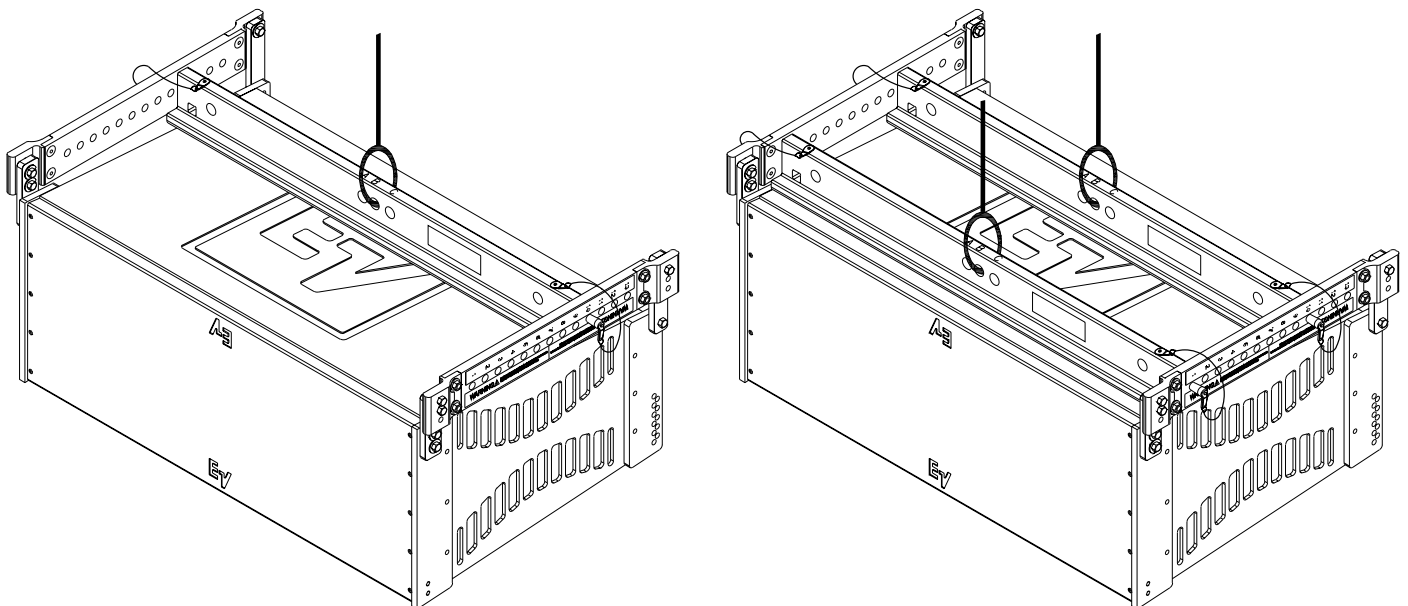
Use these configurations for any XLCi Array:



Single Bar/Dual Pull = Use Outer Holes

Dual Bar/Dual Pull = Use Outer Holes

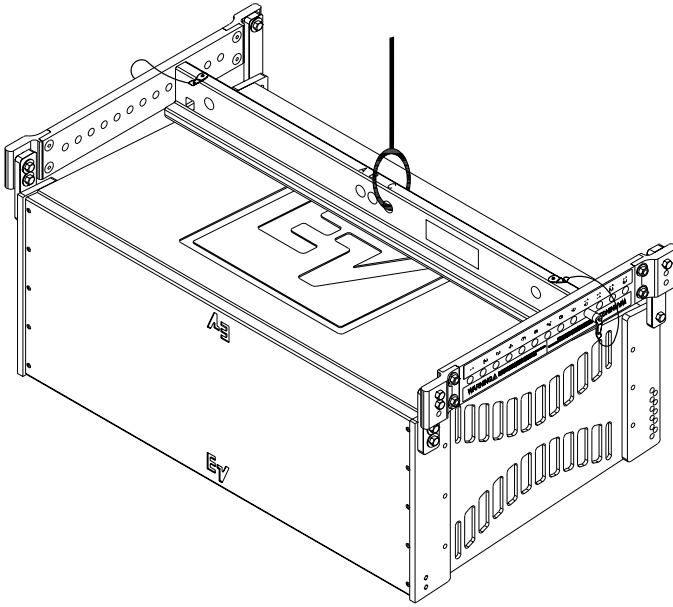
Use these configurations for XLCi127+, XLCi127, XLCi118 or XLCi215 Arrays:



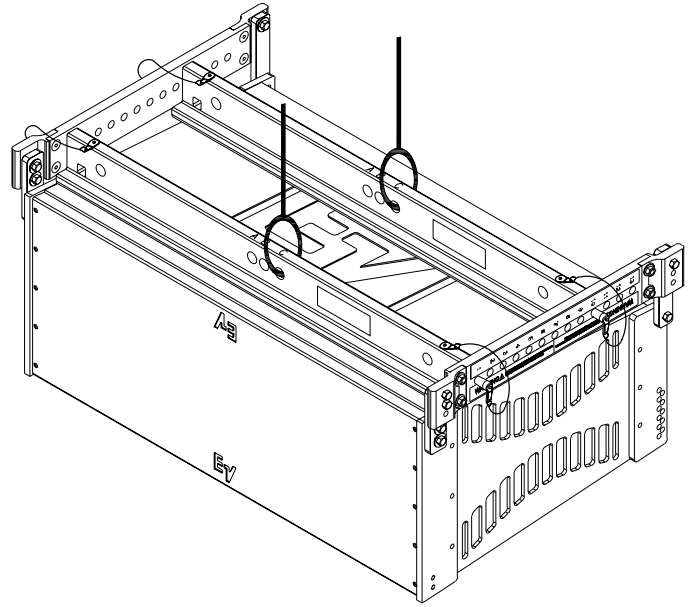
Single Bar/Single Pull = Use Hole "B"

Dual Bar/Single Pull = Use Hole "B"

Use these configurations for an XLCi127DVX Array Only:

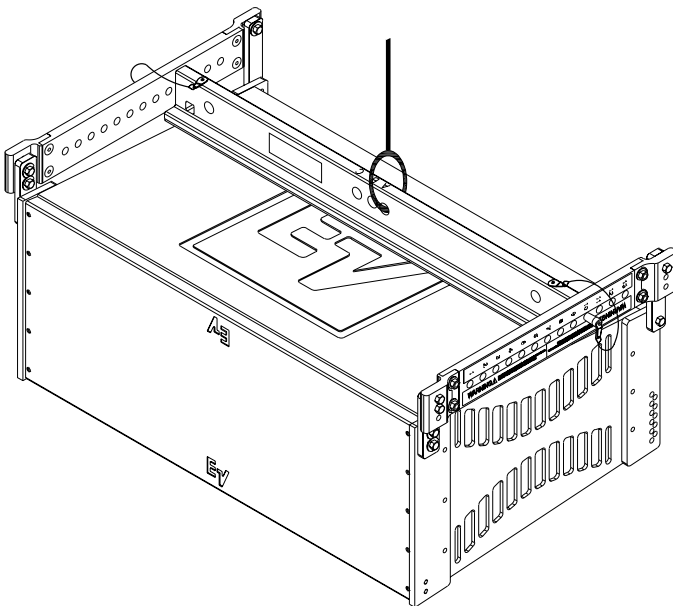


Single Bar/Single Pull = Use Hole "C"

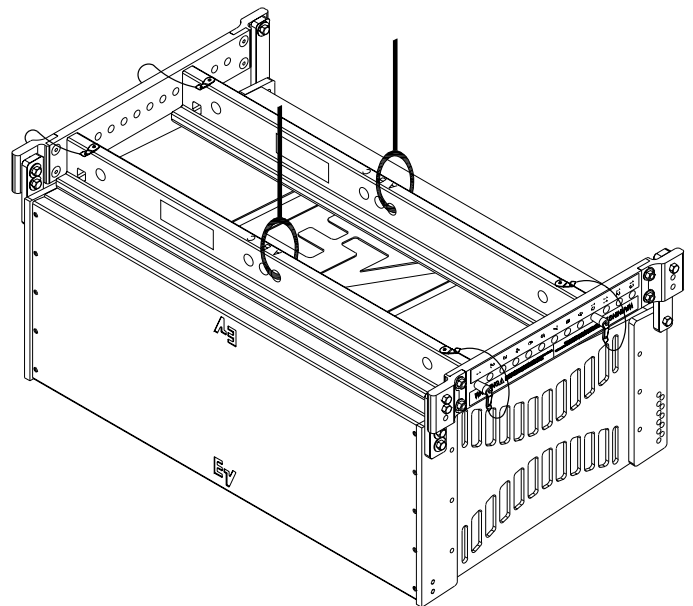


Dual Bar/Single Pull = Use Hole "C"

Use these configurations for XLCi127DVX with XLCi118 or XLCi215 mixed in the same array:



Single Bar/Single Pull = Use Hole "A"
(Note that the bar is reversed)



Dual Bar/Single Pull = Use Hole "A"
(Note that the bar is reversed)



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Specifications subject to change without notice.