

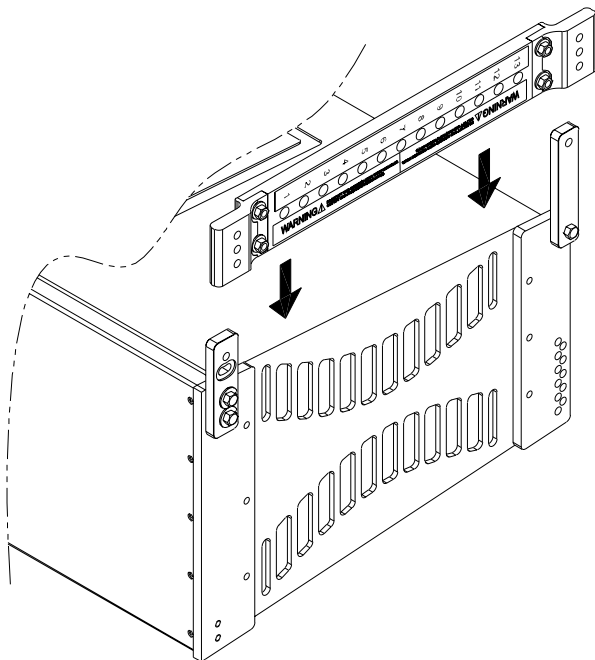


Electro-Voice

XLCi Series B2 (Install) Grid Assembly and Installation Instructions

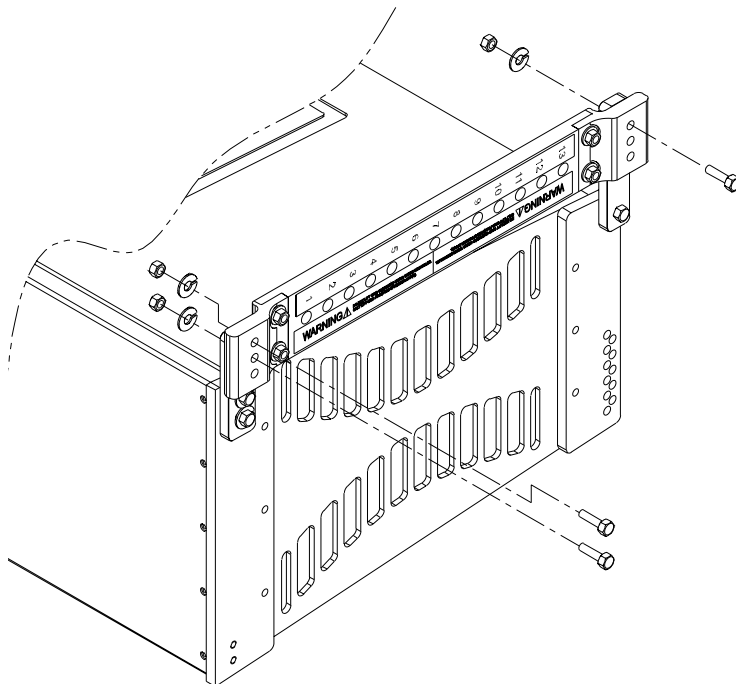
Step 1:

Assemble hardware to sidearms and rigging.



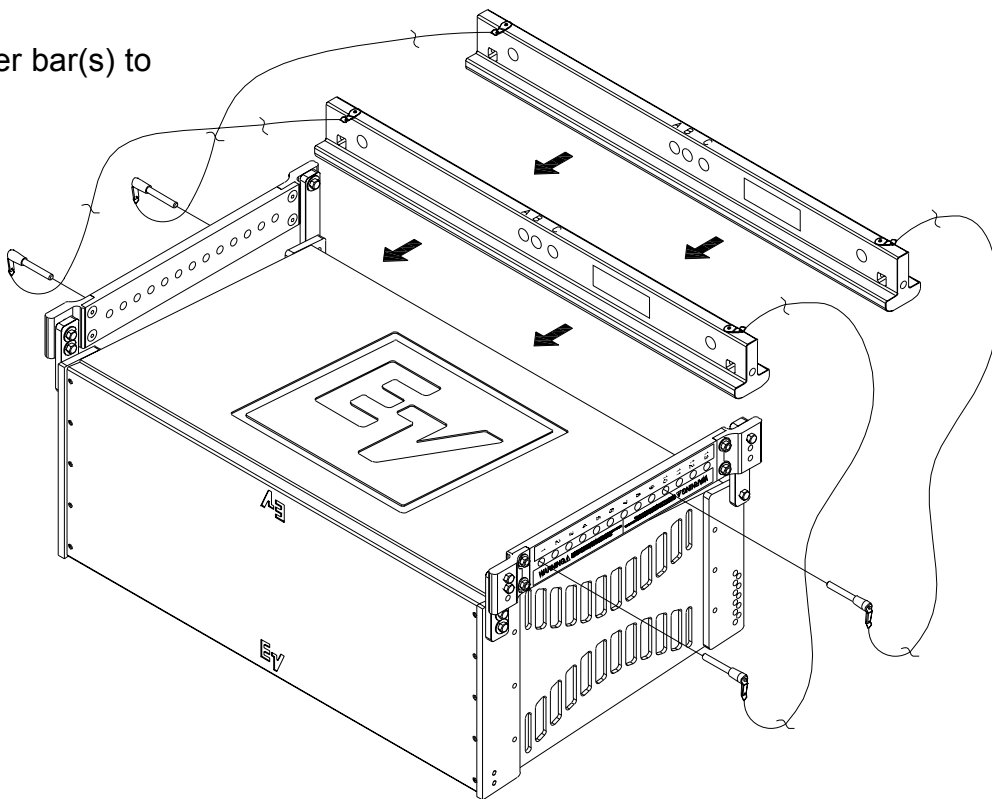
Step 2:

Torque all bolts to 70-90 in-lbs (84-108 cm-kg).



Step 3:

Assemble spreader bar(s) to sidearms.

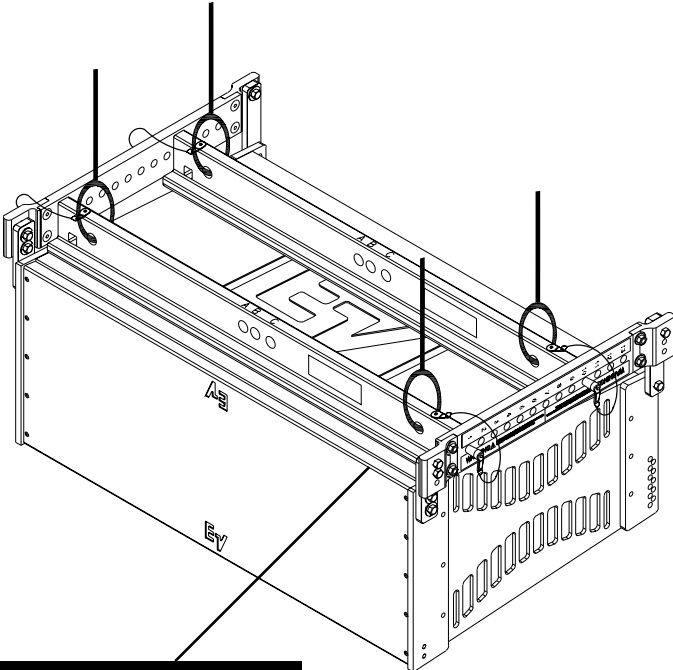
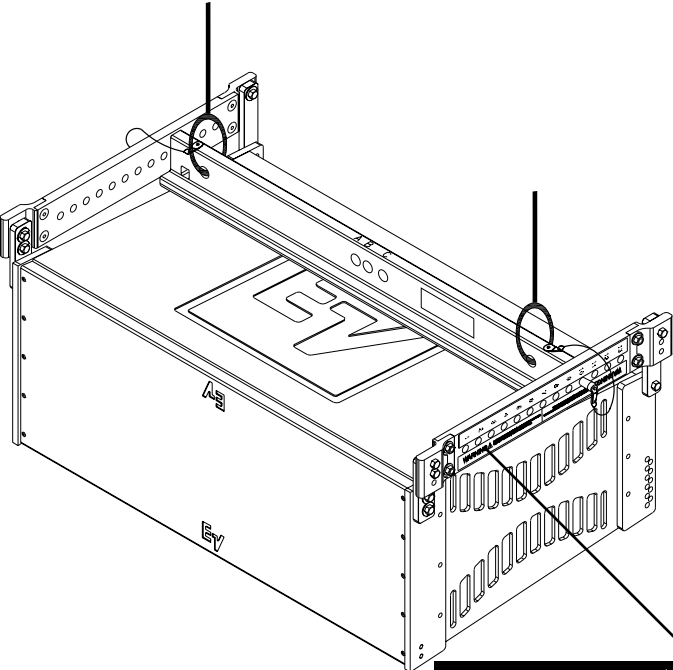


NOTE:

The XLCi series B2 grid for FG models use bolts instead of pins.



Use these configurations for any XLCi Array:

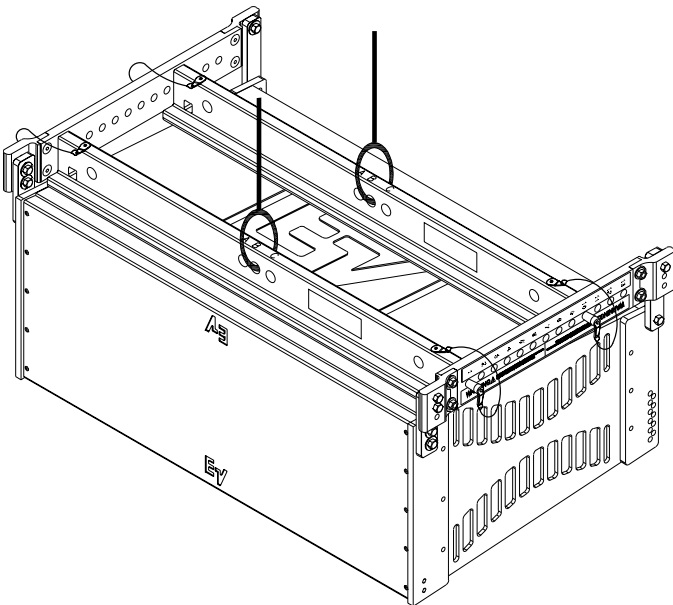
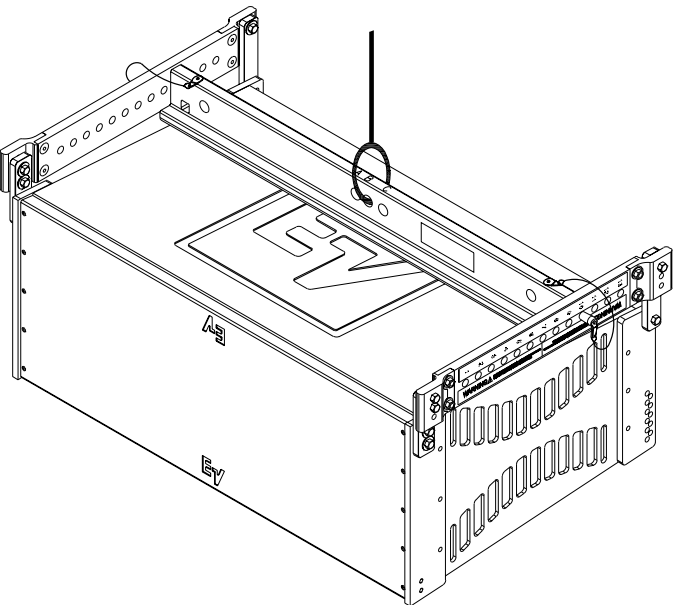


WARNING ⚠ DO NOT LIFT GRID OVERHEAD USING THESE SIDE HOLES. ONLY LIFT GRID FROM THE SUPPLIED SPREADER BAR(S).

Single Bar/Dual Pull = Use Outer Holes

Dual Bar/Dual Pull = Use Outer Holes

Use these configurations for XLCi127+, XLCi127, XLCi118 or XLCi215 Arrays:



Single Bar/Single Pull = Use Hole “B”

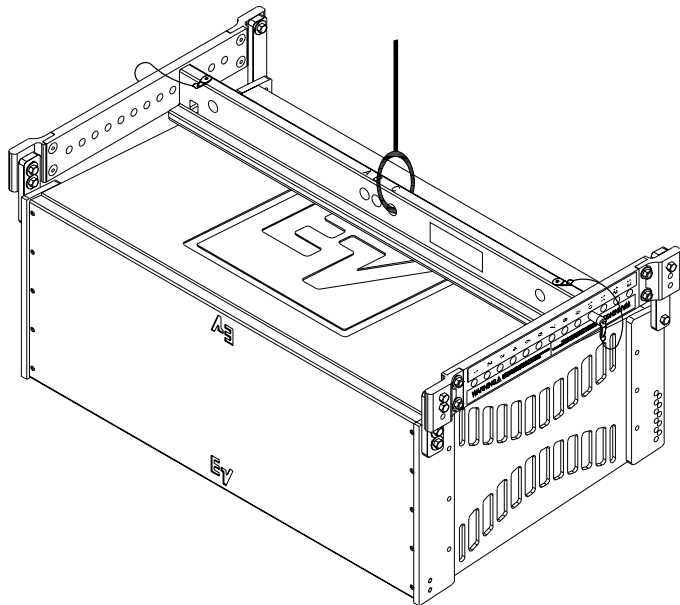
Dual Bar/Single Pull = Use Hole “B”



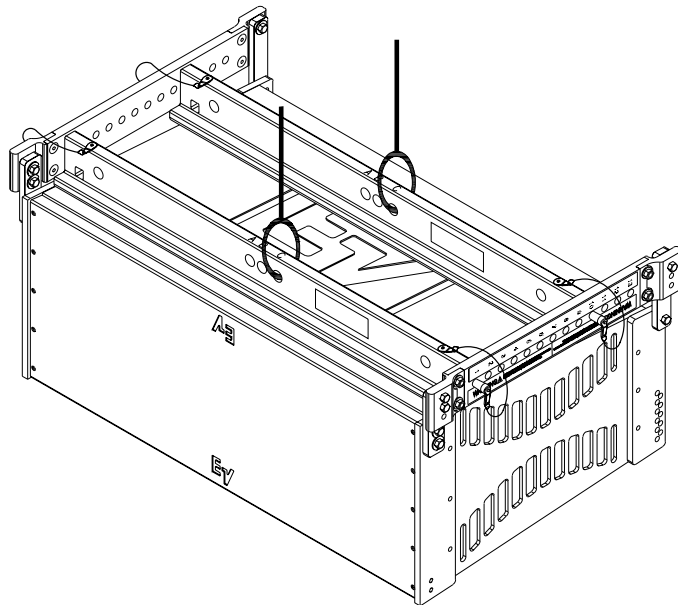
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XLCi Series B2 (Install) Grid Assembly and Installation Instructions

Use these configurations for an XLCi127DVX Array Only:

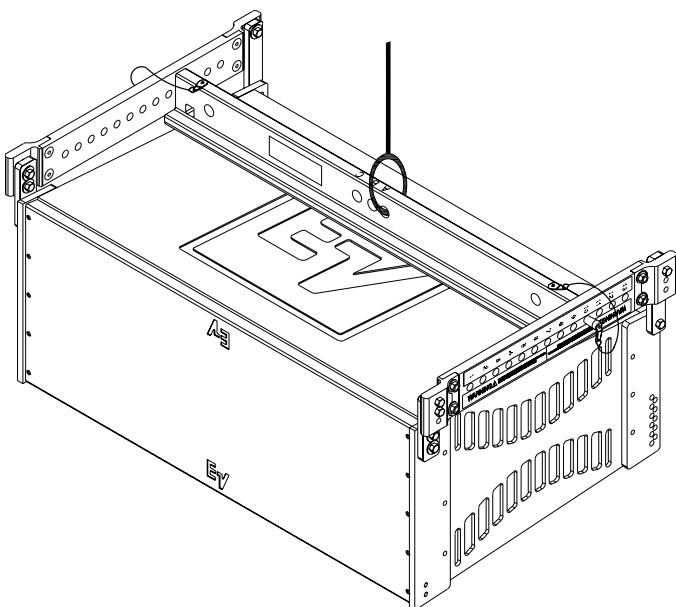


Single Bar/Single Pull = Use Hole "C"

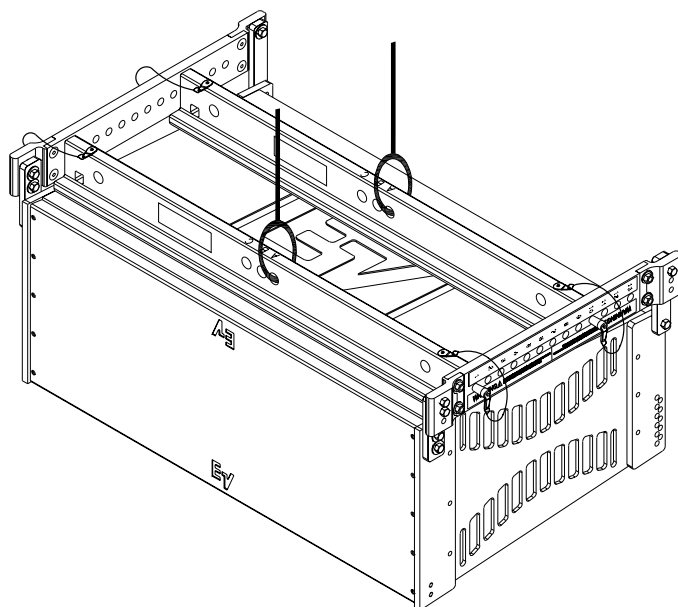


Dual Bar/Single Pull = Use Hole "C"

Use these configurations for XLCi127DVX with XLCi118 or XLCi215 mixed in the same array:



Single Bar/Single Pull = Use Hole "A"
(Note that the bar is reversed)



Dual Bar/Single Pull = Use Hole "A"
(Note that the bar is reversed)

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