INSTALLATION
The EVM-15B may be front- or rear-mounted, although front mounting is preferred because the bolts may be tightened fully. It is important that recommended baffle openings and mounting hole locations be followed.

FRONT MOUNTING requires a 13-7/8” diameter cutout and a 14-9/16” screw circle. Mark baffle opening and screw locations on the blank panel first. Drill the screw holes before cutting the large baffle opening. TEENUTS are recommended for simple, secure mounting. If TEENUTS are used, the holes should be 9/32” or .290” (latter L drill). Apply glue to the flanges of 3/20 long shank TEENUTS before driving into the rear of the holes.

With the speaker panel in the horizontal position, place the speaker in the mounting hole to make certain that the rim fits flat against the mounting panel.

Sealing of the front-mounted speaker is accomplished with the adhesive-backed foam gasket segments. Strip off protective paper and apply gasket to the rear mounting surface of the speaker rim, making certain that holes in the gasket line up with the mounting holes in the speaker frame.

Length of the 3/20 screws should be ½” plus the panel thickness when using TEENUTS. The screws must have fillister heads to seat down in the recess of the speaker frame. Screws should be tightened evenly and securely. Maximum torque possible with a proper size screwdriver should be sufficient.

IMPORTANT! When front mounting, the screw head must fit down into the front gasket cutout. See Figure 2.

FIGURE 2 — Front Mounting Detail
(Not to scale)
REAR MOUNTING requires the same diameter cutout and screw circle as front mounting. Other comments regarding the use of TEENUTS apply to rear mounting as well.

Screw length should be ¾” plus panel thickness if using TEENUTS—longer for standard hex nuts. If hex nuts are used, a second nut should be tightened against the first nut to prevent loosening during operation. A lock washer and flat washer are recommended between the screw head and frame. See Figure 3.

Screws should be tightened evenly, but not excessively. Maximum torque possible with a proper size screwdriver should be sufficient. Do not use adhesive-back gasket segments for rear mounting.

If a cabinet is to be constructed from scratch, ¾-inch solid and jointed or marine plywood is recommended. After construction, be certain interior is completely free of metal filings, wood chips, etc.

![Figure 3 - Rear Mounting Detail](image)

CONNECTIONS
Use No. 18 or larger stranded wire to connect the two terminals on the loudspeaker to the amplifier output. If a choice of amplifier output impedance is available (4, 8, 16 ohms), a single EVM-15B speaker should be connected to the 8-ohm tap. Two EVM-15B speakers may be connected in parallel as shown in Figure 4. Be sure to connect the red terminals together as shown in Figure 4. If series wiring is desired, wiring and polarity should follow Figure 5.

Specifications subject to change without notice.

![Figure 4 - Connection of 2 EVM-16B Speakers in Parallel](image)

![Figure 5 - Connection of 2 EVM-15B Speakers in Series](image)

**SPECIFICATIONS**
- Nominal Impedance: 8 ohms
- DC Resistance: 5½ ohms ± 10%
- Free Air Resonance: 40 Hz ± 10%
- Power Handling Capacity: 100 watts
- EIA Sensitivity Rating: 55 dB
- Voice Coil Diameter: 2¼” (6.35cm)
- Magnet Weight: 4 lbs., 13 oz. (2.2kg) ceramic
- Magnetic Structure: 16 lbs. (7.2kg)
- Dimensions: 15-1/8” (38.13cm) dia. x 7” (17.78cm) deep
- Frame Mounting: Eight 9/32” (.71cm) holes equally spaced on 14-9/16” (37cm) circle
- Mounting Dimensions, Baffle Opening: 13-7/8” (35.25cm) dia.
- Mounting Holes: Four or eight 9/32” (.71cm) holes equally spaced on 14-9/16” (37cm) screw circle
- Net Weight: 21 lbs. (9.5kg)
- Shipping Weight: 25 lbs. (11.3kg)

**CUSTOMER SERVICE**
EVM-15B speakers are packed to provide maximum protection — well in excess of the shipping requirements of the Interstate Commerce Commission. If shipping damage does occur, contact the carrier immediately, requesting inspection and instructions, or contact the dealer from whom the unit was purchased.

For correct shipping address and instructions on return of Electro-Voice products for repair and locations of authorized service agencies, please write: Service Department, Electro-Voice, Inc., 600 Cecil Street, Buchanan, Michigan 49107 (Phone: 616/695-6831).